



# ROLLING 618



## TECHNICAL SPECIFICATION:

**Size range:** 160mm - 450mm (6" - 18" nominal)

**Piping & Materials:** [See Welding Selection Chart](#)

**Required Power:** 200-240V/  
60Hz/ 3Ph/ 30Amp

**Dimensions:** 83" x 50" x 57"

**Shipping dimensions:** 90" x 60" x 63"

**Shipping Weight:** 2050 lbs.

## FEATURES:

- Patented Centerline Guidance System for equal distribution of force around the joint
- Industry standard semi-automatic hydraulic control system
- ISO-compliant industrial Teflon-coated plates
- On-board generator for powering heater and other devices
- Removable 3- or 4-jaw carriage for in-ditch use
- Dual hydraulic pipe lifts
- Serrated jaws and inserts keep pipe from slipping during fusion
- Hydraulic clamping available
- Powerful hydraulic facer for facing the toughest pipe with ease
- Hard-anodized aluminum wear surfaces for corrosion resistance
- DataLogger® compatible
- Microprocessor-controlled heater
- Thrust-bearing-equipped clamp knobs to minimize force required to clamp and round pipe

## INCLUDES:

- 160mm, 200mm, 225mm, 250mm, 280mm, 315mm, 355mm, 400mm, and 450mm inserts
- Heater extension cord and extension hoses for remote welding
- An additional 160-315 heater for smaller sized welds
- Stub end (flange) holder
- Note: IPS inserts available in 6", 8", 10", 12", 14", 16", and 18" IPS

## ABOUT THE ROLLING 618:

Rolling 618 bridges the gap between small and large diameter fusion. The machine offers added versatility with a removable fourth jaw for compact, in-ditch use. Rolling 618 machines are DataLogger® compatible.



**TOOL PURCHASE PART NUMBER: 5677180MC**

**TOOL RENTAL PART NUMBER: 9677180MC**

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