

# Pool-Pro Butterfly Valves

## 1.0 Scope:

All requirements are for Pool-Pro Butterfly Valves and accessories.

## 2.0 Materials:

U-PVC – Conforming to ASTM D1784 Cell Classification 12454 A

EPDM – Ethylene Propylene Diene Terpolymer Rubber

## 3.0 Valves:

Pool-Pro Butterfly valves shall be PVC body with PVC disc and EPDM seat & seals. The liner shall be full seat design fully molded around the body where as only the Disc and Seat are wetted parts and feature raised convex rings on the face and be utilized as the mating flange gaskets. Valves shall accept flat faced flanges in accordance with ANSI B16.5 bolt pattern for 150 lb flanges. Valve stem shall be Stainless Steel, be non-wetted, and have engagement over the full length of the disc. The valve lever handle (sizes 1-1/2" – 8") shall be Blue in color and have a molded provision for a padlock. Valves sizes 1-1/2" – 12" shall feature a molded ISO bolt pattern for accessory and Plasgear™ Gear-operator mounting. Type-SP Pool-Pro butterfly valves are intended for chlorinated water, swimming pool, and fresh water applications only.

## 3.1 Operators

Pool-Pro 1-1/2" – 12" (Lever Type standard sizes 1-1/2" – 8")  
(Gear Type standard sizes 1-1/2" – 12")

Lever Handle to be Asahi Blue Color

Gear-Operator to be Asahi Plasgear™ all plastic construction with SS trim submersible type – Blue Handwheel

## 3.2 Approved Manufacturer

Valves shall be provided by Asahi/America, Inc. of Lawrence, MA with no approved equals. Manufacturer must be ISO-9001 certified.

## 3.3 Pressure vs. Temperature

Valves shall have a pressure rating of:

150 psi at 70° F sizes 1-1/2" – 10"

100 psi at 70° F sizes 12"

## 4.0 Accessories:

### 4.1 Stem Extensions

Stem extensions where required should be designed, built and provided by the Asahi/America, Inc., and be 1 of 5 styles:

Style LBF-A Two piece extension with outer housing 100% sealed either free standing or supported design.

Style GBF-A Two piece extension with outer housing 100% sealed either free standing or supported design.

Style LBF-B Single piece extension either free standing or supported design

Style GBF-B Single piece extension either free standing or supported design.

Style GBF-C Single piece extension for the gear handwheel only either free standing or supported design.

### 4.2 Actuation

Actuation where required should be designed, built and provided by Asahi/America, Inc., and be either pneumatic (Series 79P) or electric (Series 94, 92, or 10) type. All actuation accessories to be provided and installed by Asahi/America, Inc. in accordance with manufacturer's requirements.

#### **4.3 Lugs**

Lugs are not available for Type-SP Pool-Pro butterfly valves.

#### **4.4 Operating Nuts**

Where required 2" square operating nuts can be installed on Lever type or Gear type Butterfly valves. On Gear type valves, the gear operator must remain on top of valve body and only the handwheel from gear-operator is replaced by 2" square operating nut.

Materials of construction – Anodized Aluminum.

#### **4.5 Chain Operators**

Where required for overhead applications, chain operators manufactured by Babbitt Steam may be installed on Gear-operated butterfly valves. Chain must be weldless loop style chain supplied from Babbitt Steam.

Materials of construction: Chain Operator – Cast Iron

Chain – Hot Galvanized steel, others by request.

#### **5.0 Installation Procedures:**

All valve joints shall be prepared using flanged connections to accept wafer style butterfly valves. The bolt diameters and torque values should be according to manufacturer's standard and requirements put forth in Type-SP Pool-Pro Butterfly valve Operation and Maintenance manual. All accessories should be installed in accordance with the manufacturer's requirements as well as any facility requirements.